



MIN 2500TL-X2

MIN 3000TL-X2

MIN 3600TL-X2

MIN 4200TL-X2

MIN 4600TL-X2

MIN 5000TL-X2

MIN 6000TL-X2

Installation & Operation Manual

Index

1 Notes on this manual

- 1.1 Validity
- 1.2 Target Group
- 1.3 Additional information
- 1.4 Symbols in this document
- 1.5 Glossary

2 Safety

- 2.1 Intended Use
- 2.2 Qualification of skilled person
- 2.3 Safety instruction
- 2.4 Assembly Warnings
- 2.5 Electrical Connection Warnings
- 2.6 Operation Warnings

3 Product Introduction

- 3.1 TL-X2 Overview
- 3.2 Type label
- 3.3 Size and weight
- 3.4 Storage of Inverter
- 3.5 The advantage of the unit

4 Unpacking and inspection

5 Installation

- 5.1 Safety instructions
- 5.2 Selecting the installation location
- 5.3 Mounting the Inverter

6 Electrical connection

- 6.1 Safety
- 6.2 Wiring AC Output
- 6.3 Connecting the second protective conductor
- 6.4 Connecting the PV Array
- 6.5 Connecting signal cable
- 6.6 Grounding the inverter
- 6.7 Active power control with smart meter , ripple control signal receiver
- 6.8 Connecting the COM PORT
- 6.9 Electric arc hazards

7 Commissioning

- 7.1 Start the inverter
- 7.2 General setting
- 7.3 Advanced setting
- 7.4 Communication interfaces

8 Start-Up and shut down the inverter

- 8.1 Start-Up the inverter
- 8.2 Shut down the inverter

9 Maintenance and Cleaning

- 9.1 Checking Heat Dissipation
- 9.2 Cleaning the Inverter
- 9.3 Checking the DC Disconnect

10 EU Declaration of Conformity

11 Trouble shooting

- 11.1 Error Messages displayed on OLED
- 11.2 System fault
- 11.3 Inverter warning
- 11.4 Inverter fault

12 Manufacturer Warranty

13 Decommissioning

- 13.1 Dismantling the Inverter
- 13.2 Packing the Inverter
- 13.3 Storing the Inverter
- 13.4 Disposing of the Inverter

14 Technical Data

- 14.1 Specification
- 14.2 PV&AC connectors info
- 14.3 Torque
- 14.4 Accessories

15 Compliance Certificates

16 Contact

1 Notes on this manual

1.1 Validity

This manual describes the assembly, installation, commissioning and maintenance of the following Inverter model:

MIN 2500TL-X2
MIN 3000TL-X2
MIN 3600TL-X2
MIN 4200TL-X2
MIN 4600TL-X2
MIN 5000TL-X2
MIN 6000TL-X2

1.2 Target Group

This manual is for qualified personnel. Qualified personnel have received training and have demonstrated skills and knowledge in the construction and operation of this device. Qualified Personnel are trained to deal with the dangers and hazards involved in installing electric devices.

1.3 Additional information

Find further information on special topics in the download area at
The manual and other documents must be stored in a convenient place and be available at all times. We assume no liability for any damage caused by failure to observe these instructions. For possible changes in this manual,
accepts no responsibilities to inform the users.

1.4 Symbols in this document

1.4.1 Warings in this document

A warning describes a hazard to equipment or personnel. It calls attention to a procedure or practice, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the equipment and/or other equipment connected to the equipment or personal injury.

Symbol	Description
 DANGER	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.
 WARNING	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.
 CAUTION	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
 NOTICE	NOTICE is used to address practices not related to personal injury.

 Information	Information that you must read and know to ensure optimal operation of the system.
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1.4.2 Markings on this product

Symbol	Explanation
	Electrical voltage
	Risk of fire or explosion
	Risk of burns
	Operation after 5 minutes
	Point of connection for grounding protection
	Direct Current (DC)
	Alternating Current (AC)
	The inverter has no transformer
	Read the manual
	CE mark The inverter complies with the requirements of the applicable CE guidelines
	The inverter must not be disposed of with the household waste

1.5 Glossary

AC

Abbreviation for "Alternating Current"

DC

Abbreviation for "Direct Current"

Energy

Energy is measured in Wh (watt hours), kWh (kilowatt hours) or MWh (megawatt hours). The energy is the power calculated over time. If, for example, your inverter operates at a constant power of 4600 W for half an hour and then at a constant power of 2300 W for another half an hour, it has fed 3450Wh of energy into the power distribution grid within that hour.

Power

Power is measured in W (watts), kW (kilowatts) or MW (megawatts). Power is an instantaneous value. It displays the power your inverter is currently feeding into the power distribution grid.

Power rate

Power rate is the ratio of current power feeding into the power distribution grid and the maximum power of the inverter that can feed into the power distribution grid.

Power factor

Power factor is the ratio of true power or watts to apparent power or volt amps. They are identical only when current and voltage are in phase than the power factor is 1.0. The power in an ac circuit is very seldom equal to the direct product of the volts and amperes. In order to find the power of a single phase ac circuit the product of volts and amperes must be multiplied by the power factor.

PV

Abbreviation for photovoltaic.

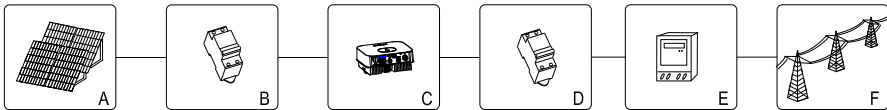
Wireless communication

The external wireless communication technology is a radio technology that allows the inverter and other communication products to communicate with each other. The external wireless communication does not require line of sight between the devices and it is selective purchasing.

2.1 Intended Use

The unit converts the DC current generated by the photovoltaic (PV) modules to grid compliant alternating current and performs single-phase feed-in into the electricity grid. MIN 2500-6000TL-X2, inverters are built according to all required safety rules. Nevertheless, improper use may cause lethal hazards for the operator or third parties, or may result in damage to the units and other property.

Principle of a PV plant with this MIN TL-X2 single-phase inverter:



Position	Description
A	PV modules
B	DC load circuit breaker
C	Inverter
D	AC load circuit breaker
E	Energy meter
F	Utility grid

The inverter may only be operated with a permanent connection to the public power grid. The inverter is not intended for mobile use. Any other or additional use is not considered the intended use. The manufacturer/supplier is not liable for damage caused by such unintended use. Damage caused by such unintended use is at the sole risk of the operator.

PV modules Capacitive Discharge Currents

PV modules with large capacities relative to earth, such as thin-film PV modules with cells on a metallic substrate, may only be used if their coupling capacity does not exceed 1 μF . During feed-in operation, a leakage current flows from the cells to earth, the size of which depends on the manner in which the PV modules are installed (e.g. foil on metal roof) and on the weather (rain, snow). This "normal" leakage current may not exceed 50mA due to the fact that the inverter would otherwise automatically disconnect from the electricity grid as a protective measure.

2.2 Qualification of skilled person

This inverter system operates only when properly connected to the AC distribution network. Before connecting the MIN TL-X2 to the power distribution grid, contact the local power distribution grid company. This connection must be made only by qualified technical personnel to connect, and only after receiving appropriate approvals, as required by the local authority having jurisdiction.

2.3 Safety instruction

The MIN TL-X2 Inverters is designed and tested according to international safety requirements (IEC62109-1, CE, VDE-AR-N4105, CEIO-21, VDE0126-1-1, As4777); however, certain safety precautions must be observed when installing and operating this inverter. Read and follow all instructions, cautions and warnings in this installation manual. If questions arise, please contact _____'s technical services at 1942

2.4 Assembly Warnings

 WARNING	➤ Prior to installation, inspect the unit to ensure absence of any transport or handling damage, which could affect insulation integrity or safety clearances; failure to do so could result in safety hazards. ➤ Assemble the inverter per the instructions in this manual. Use care when choosing installation location and adhere to specified cooling requirements. ➤ Unauthorized removal of necessary protections, improper use, incorrect installation and operation may lead to serious safety and shock hazards and/or equipment damage. ➤ In order to minimize the potential of a shock hazard due to hazardous voltages, cover the entire solar array with dark material prior to connecting the array to any equipment.
 CAUTION	➤ Grounding the PV modules: The MIN TL-X2 is a transformerless inverter. That is why it has no galvanic separation. Do not ground the DC circuits of the PV modules connected to the MIN TL-X2. Only ground the mounting frame of the PV modules. If you connect grounded PV modules to the MIN TL-X2, the error message "PV ISO Low" . ➤ Comply with the local requirements for grounding the PV modules and the PV generator. _____ recommends connecting the generator frame and other electrically conductive surfaces in a manner which ensures continuous conduction with ground in order to have optimal protection of the system and personnel.

2.5 Electrical Connection Warnings

 DANGER	➤ The components in the inverter are live. Touching live components can result in serious injury or death. • Do not open the inverter except the wire box by qualified persons. • Electrical installation, repairs and conversions may only be carried out by electrically qualified persons. • Do not touch damaged inverters.
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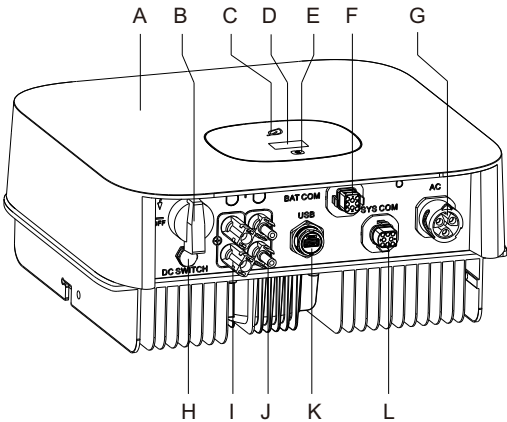
 DANGER	➤ Danger to life due to high voltages in the inverter. • There is residual voltage in the inverter. The inverter takes 20 minutes to discharge. ➤ Persons with limited physical or mental abilities may only work with the inverter following proper instruction and under constant supervision. Children are forbidden to play with the inverter. Must keep the inverter away from children.
 WARNING	➤ Make all electrical connections (e.g. conductor termination, fuses, PE connection, etc.) in accordance with prevailing regulations. When working with the inverter powered on, adhere to all prevailing safety regulations to minimize risk of accidents. ➤ Systems with inverters typically require additional control (e.g., switches, disconnects) or protective devices (e.g., fusing circuit breakers) depending upon the prevailing safety rules.

2.6 Operation Warnings

 WARNING	➤ Ensure all connectors are sealed and secure during operation. ➤ Although designed to meet all safety requirements, some parts and surfaces of Inverter are still hot during operation. To reduce the risk of injury, do not touch the heat sink at the back of the Inverter or nearby surfaces while Inverter is operating. ➤ Incorrect sizing of the PV plant may result in voltages being present which could destroy the inverter. The inverter display will read the error message "PV voltage High!" • Turn the rotary switch of the DC Disconnect to the Off position immediately. • Contact installer.
 CAUTION	➤ All operations regarding transport, installation and start-up, including maintenance must be operated by qualified, trained personnel and in compliance with all prevailing codes and regulations. ➤ Anytime the inverter has been disconnected from the power network, use extreme caution as some components can retain charge sufficient to create a shock hazard; to minimize occurrence of such conditions, comply with all corresponding safety symbols and markings present on the unit and in this manual. ➤ In special cases, there may still be interference for the specified application area despite maintaining standardized emission limit values (e.g. when sensitive equipment is located at the setup location or when the setup location is near radio or television receivers). In this case, the operator is obliged to take proper action to rectify the situation. ➤ Do not stay closer than 20 cm to the inverter for any length of time.

3 Product description

3.1 TL-X2 Overview



Position	Description	Position	Description
A	Cover	G	AC OUTPUT
B	DC SWITCH	H	VENTILATION VALVE
C	LED	I	PV INPUT +
D	OLED	J	PV INPUT -
E	TOUCH BUTTON	K	USB PORT
F	COM Port	L	SYS COM Port

Symbol on the inverter

Symbol	Description	Explanation		
	Touch symbol	Touch button. We can switch the OLED display and set parameter by touching		
	Inverter status symbol	Inverter status	LED color	LED status
		Standby	Green	0.5S on and 2S off
		Normal	Green	Solid
		Fault	Red	Solid
		Warning	Green	0.5s on, 0.5s off, 0.5s on, 2S off
		programming	Yellow	1s on and 1s off

3.2 Type label

The type labels provide a unique identification of the inverter (The type of product, Device-specific characteristics, Certificates and approvals). The type labels are on the left-hand side of the enclosure.

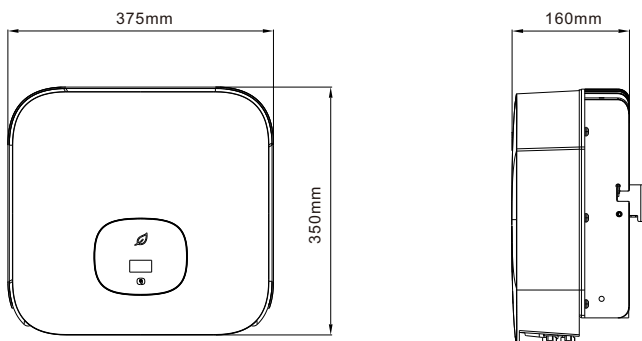
PV Grid Inverter	
Model name	MIN 5000TL-X2
Max. PV voltage	550 d.c.V
PV voltage range	40-550 d.c.V
PV Isc	24 d.c.A*2
Max. input current	16 d.c.A*2
Max. output power	5000 W
Max. apparent power	5000 VA
Nominal output voltage	230 a.c.V
Max. output current	22.7 a.c.A
Nominal output frequency	50/60 Hz
Power factor range	0.8leading~0.8lagging
Safety level	Class I
Ingress protection	IP66
Operation ambient temperature	-30°C - +60°C
VDE0126-1-1	
	
X	Made in China

More detail about the type label as the chart below:

Model Name	MIN 2500 TL-X2	MIN 3000TL-X2	MIN 3600 TL-X2
Max input PV voltage	500V	500V	550V
Max input PV current	16A		
Start voltage	50V		
MPP voltage range	40V~500V	40V~500V	40V~550V
AC nominal voltage	230V		
AC grid frequency	50/60 Hz		
Max. apparent power	2500VA	3000VA	3600VA
Max AC output current	11.3A	13.6A	16A
Power factor	0.8leading...0.8lagging		
Environmental Protection Rating	IP66		
Operation Ambient temperature	-30...+60°C (-22...+140°F) with derating above 45°C (113°F)		

Model Name	MIN 4200 TL-X2	MIN 4600 TL- X2	MIN 5000 TL-X2	MIN 6000 TL-X2
Max input PV voltage	550V			
Max input PV current	16A			
Start voltage	50V			
MPP voltage range	40-550V			
AC nominal voltage	230V			
AC grid frequency	50/60 Hz			
Max. apparent power	4200VA	4600VA	5000VA	6000VA
Max AC output current	19A	20.9A	22.7A	27.2A
Power factor	0.8leading...0.8lagging			
Environmental Protection Rating	IP66			
Operation Ambient temperature	-30...+60°C (-22...+ 140°F) with derating above 45°C (113°F)			

3.3 Size and weight



Dimensions and weight

Model	Height (H)	Width (W)	Depth (D)	Weight
MIN 2500-6000 TL-X2	350mm 13.8inch	375mm 14.8inch	160mm 6.3inch	10.8kg

3.4 Storage of Inverter

If you want to storage the inverter in your warehouse, you should choose an appropriate location to store the inverter.

- The unit must be stored in original package , and should be stored in a clean and dry place, and be protected from dust and water vapor corrosion.
- The storage temperature should be always between -30℃ and +60℃ . And the storage relative humidity can achieve to 100%.
- If there are a batch of inverters need to be stored, the maximum layers for original carton is four.
- After long term storage, local installer or service department of should perform a comprehensive test before installation.

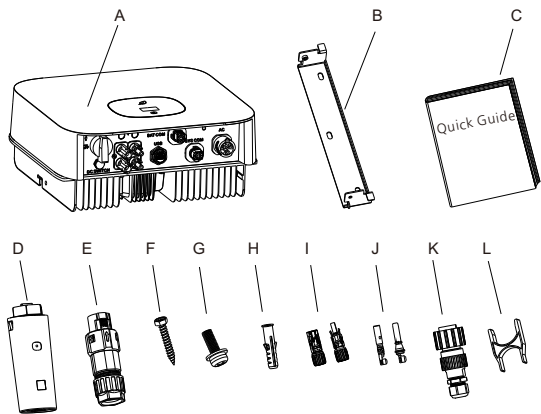
3.5 The advantage of the unit

- Maximum efficiency of 98.4%
- Wide input voltage range from 40-550Vdc
- Reactive power regulate
- Integrated DC switch
- Multi MPP controller
- DSP controller
- Touch control
- Multi active power control mode
- Easy installation
- Intelligent DC arc fault detection(AFCI)

4 Unpacking and inspection

The inverter is thoroughly tested and inspected strictly before delivery. Our inverters leave our factory in proper electrical and mechanical condition. Special packaging ensures safe and careful transportation. However, transport damage may still occur. The shipping company is responsible in such cases. Thoroughly inspect the inverter upon delivery. Immediately notify the responsible shipping company if you discover any damage to the packaging which indicates that the inverter may have been damaged or if you discover any visible damage to the inverter. We will be glad to assist you, if required. When transporting the inverter, the original or equivalent packaging should be used, and the maximum layers for original carton is four, as this ensures safe transport.

After opening the package, please check the contents of the box. It should contain the following. Please check all of the accessories carefully in the carton. If anything missing, contact your dealer at once.



Object	Description	Quantity
A	Inverter	1
B	Mounting bracket	1
C	Quick Guide	1
D	Monitor(Optional)	1
E	COM PORT Signal connector	1
	SYS COM PORT Signal connector	1
F	Self-tapping screws	3
G	Safety-lock screw	1
H	Plastic expansion pipe	3
I	PV+/PV- terminal	2/2
J	PV+/PV-metal terminal	2/2
K	AC connector	1
L	Uninstall signal or AC connector tool	1

Installation 5

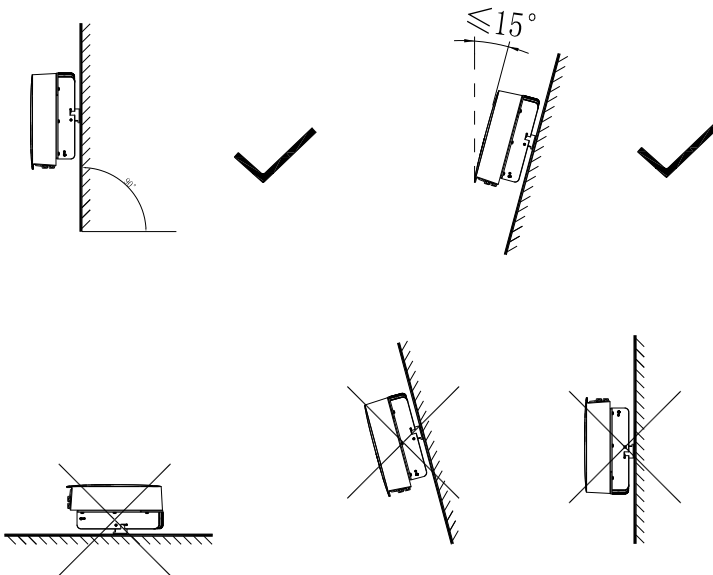
5.1 Safety instructions

	Danger to life due to fire or explosion. ➤ Despite careful construction, electrical devices can cause fires. ➤ Do not install the inverter on easily flammable materials and where flammable materials are stored.
	Risk of burns due to hot enclosure parts. Mount the inverter in such a way that it cannot be touched inadvertently.
	Possible damage to health as a result of the effects of radiation. ➤ In special cases, there may still be interference for the specified application area despite maintaining standardized emission limit values (e.g. when sensitive equipment is located at the setup location or when the setup location is near radio or television receivers). In this case, the operator is obliged to take proper action to rectify the situation. ➤ Never install the inverter near the sensitive equipment (e.g. Radios, telephone, television, etc). ➤ Do not stay closer than 20 cm to the inverter for any length of time unless it is absolutely necessary. ➤ assumes no responsibility for compliance to EMC regulations for the complete system.

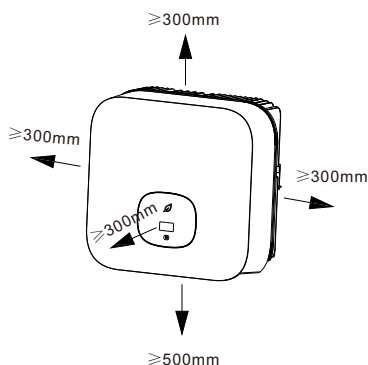
- All electrical installations shall be done in accordance with the local and national electrical codes. Do not remove the casing. Inverter contains no user serviceable parts. Refer servicing to qualified service personnel. all wiring and electrical installation should be conducted by a qualified service personnel .
- Carefully remove the unit from its packaging and inspect for external damage. If you find any imperfections, please contact your local dealer.
- Be sure that the inverters connect to the ground in order to protect property and personal safety.
- The inverter must only be operated with PV generator. Do not connect any other source of energy to it.
- Both AC and DC voltage sources are terminated inside the PV Inverter. Please disconnect these circuits before servicing.
- This unit is designed to feed power to the public power grid (utility) only. Do not connect this unit to an AC source or generator. Connecting Inverter to external devices could result in serious damage to your equipment.
- When a photovoltaic panel is exposed to light, it generates a DC voltage. When connected to this equipment, a photovoltaic panel will charge the DC link capacitors.
- Energy stored in this equipment's DC link capacitors presents a risk of electric shock. Even after the unit is disconnected from the grid and photovoltaic panels, high voltages may still exist inside the PV-Inverter. Do not remove the casing until at least 5 minutes after disconnecting all power sources.
- Although designed to meet all safety requirements, some parts and surfaces of Inverter are still hot during operation. To reduce the risk of injury, do not touch the heat sink at the back of the PV-Inverter or nearby surfaces while Inverter is operating.

5.2 Selecting the installation location

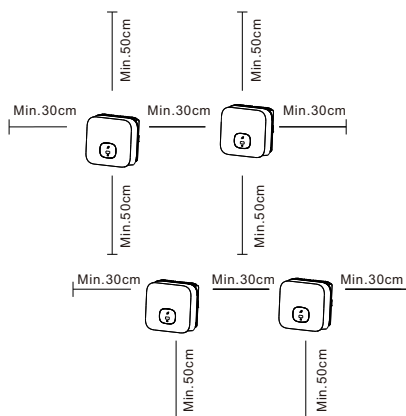
- This is guidance for installer to choose a suitable installation location, to avoid potential damages to device and operators.
- The installation location must be suitable for the inverter's weight and dimensions for a long period time.
- Select the installation location so that the status display can be easily viewed.
- Do not install the inverter on structures constructed of flammable or thermolabile materials.
- Never install the inverter in environment of little or no air flow, nor dust environment. That may derate the efficiency of the cooling fan of the inverter.
- The Ingress Protection rate is IP66 which means the inverter can be installed outdoors and indoors.
- The humidity of the installation location should be 0~100% without condensation.
- The installation location must be freely and safely to get at all times.
- Vertically installation and make sure the connection of inverter must be downwards. Never install horizontal and avoids forward and sideways tilt.



- Be sure that the inverter is out of the children's reach.
- Don't put any things on the inverter. Do not cover the inverter.
- Do not install the inverter near television antenna or any other antennas and antenna cables.
- Inverter requires adequate cooling space. Providing better ventilation for the inverter to ensure the heat escape adequately. The ambient temperature should be below 40°C to ensure optimum operation.
- Do not expose the inverter to direct sunlight, as this can cause excessive heating and thus power reduction.
- Observe the Min. clearances to walls, other inverters, or objects as shown below:



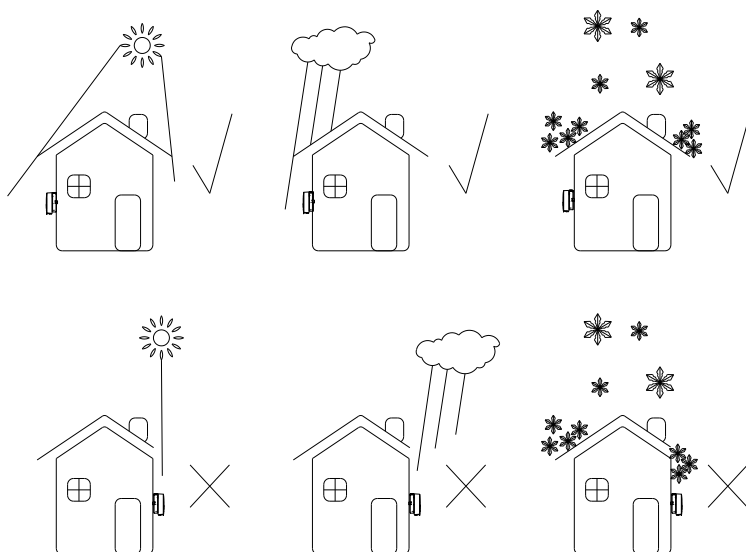
Ambient dimensions of one inverter



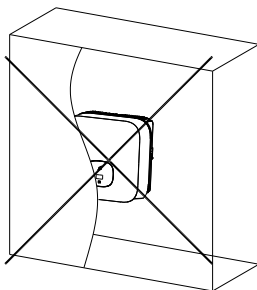
Ambient dimensions of series inverters

- There must be sufficient clearance between the individual inverters to ensure that the cooling air of the adjacent inverter is not taken in.
- If necessary, increase the clearance spaces and make sure there is enough fresh air supply to ensure sufficient cooling of the inverters.

The inverter can't install to solarization, drench, firm location. We suggest that the inverters should be installed at the location with some cover or protection.



- Please make sure the inverter is installed at the right place. The inverter can't install close to trunk.



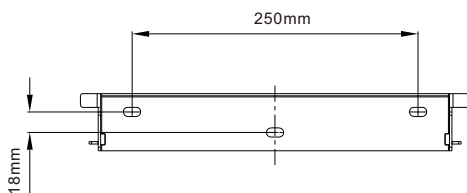
5.3 Mounting the Inverter

5.3.1 Mounting the Inverter with bracket

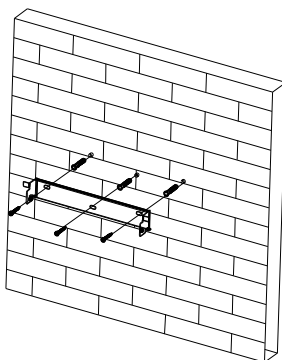


DANGER

In order to avoid electrical shock or other injury, inspect existing electronic or plumbing installations before drilling holes.



- Fix the mounting bracket as the figure shows. Do not make the screws to be flush to the wall. Instead, leave 2 to 4mm exposed.



5.3.2 Fixed the inverter on the wall

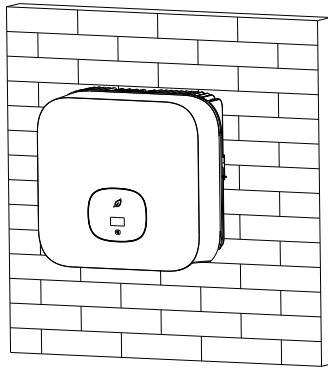


WARNING

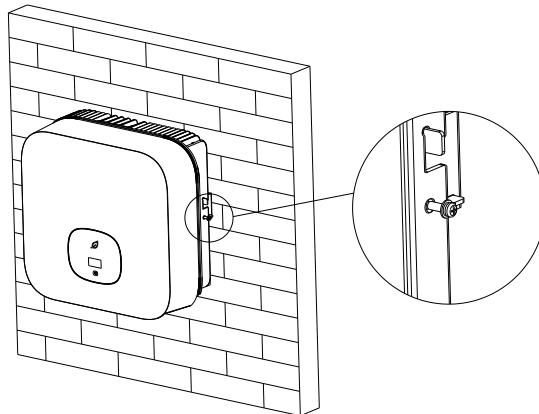
Falling equipment can cause serious or even fatal injury, never mount the inverter on the bracket unless you are sure that the mounting frame is really firmly mounted on the wall after carefully checking.

- Rise up the inverter a little higher than the bracket. Considered the weight of them. During the process please maintain the balance of the inverter.

Hang the inverter on the bracket through the match hooks on bracket.



- After confirming the inverter is fixed reliably, fasten one M6 safety-lock sockets head cap screws on the right or left side firmly to prevent the inverter from being lifted off the bracket.



6 Electrical connection

Decisive Voltage Class (DVC) indicated for ports

Port Name	Class
AC Output	C
DC Input	C
COM&SYS COM Port	A
RS485&USB	A

6.1 Safety

	Danger to life due to lethal voltages! High voltages which may cause electric shocks are present in the conductive parts of the inverter. Prior to performing any work on the inverter, disconnect the inverter on the AC and DC sides
 WARNING	Danger of damage to electronic components due to electrostatic discharge. Take appropriate ESD precautions when replacing and installing the inverter.

6.2 Wiring AC Output

 WARNING	➤ You must install a separate single-phase circuit-breaker or other load disconnection unit for each inverter in order to ensure that the inverter can be safely disconnected under load. NOTE : The inverter has the function of detecting residual current and protecting the inverter against residual current. If your inverter has to equip a AC breaker which has the function of detecting residual current ,you must choose a AC breaker with the rating residual current more than 300mA.
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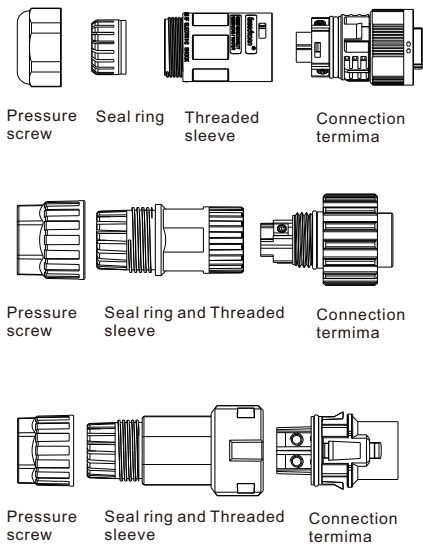
You must install a separate single-phase circuit-breaker or other load disconnection unit for each inverter in order to ensure that the inverter can be safely disconnected under load.

We suggest you choice the AC breaker rating current in this table:

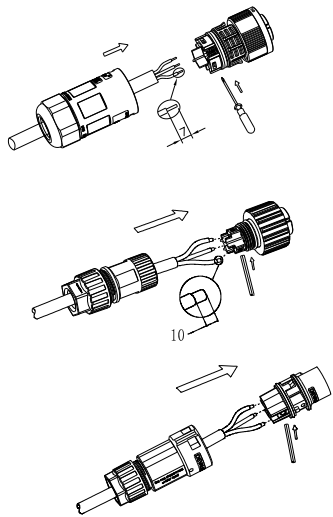
MIN 2500 TL-X2	16A/230V
MIN 3000 TL-X2	16A/230V
MIN 3600 TL-X2	20A/230V
MIN 4200 TL-X2	25A/230V
MIN 4600 TL-X2	25A/230V
MIN 5000 TL-X2	32A/230V
MIN 6000 TL-X2	32A/230V

The AC wiring step:

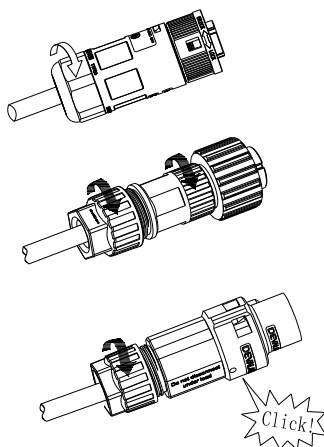
1.Uninstall the parts of the AC connection plug from the accessory bag.



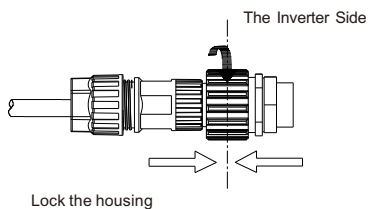
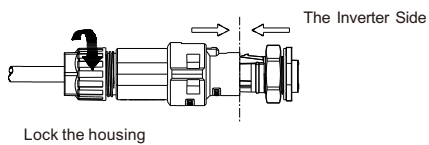
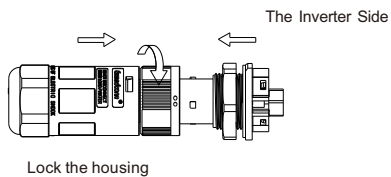
2.Insert the stripped and bared cable through pressure screw, seal ring, threaded sleeve in sequence, insert cables into connection terminal according to polarities indicates on it and tighten the screws firmly. Please try to pull out the wire to make sure the it's well connected.



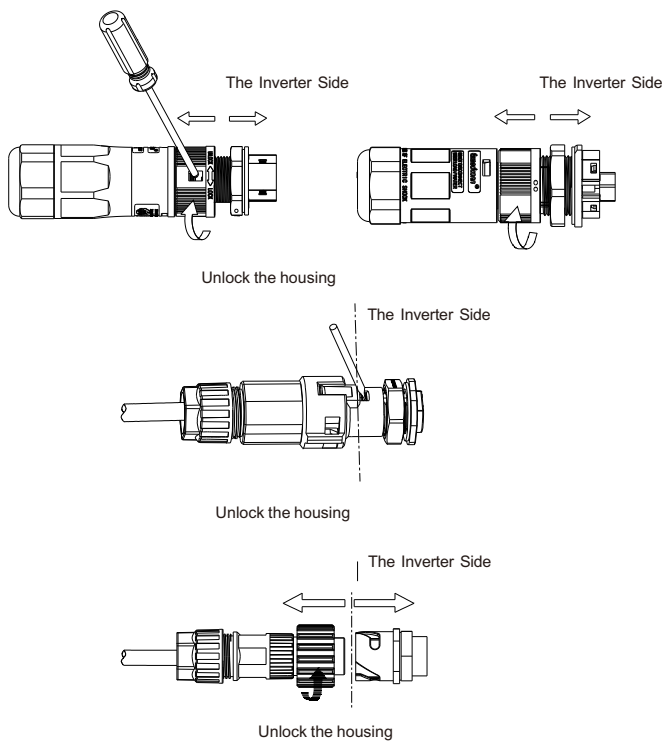
3. Push the threaded sleeve into the socket, Tighten up the cap on the terminal.



4. Finally, Push or screw the threaded sleeve to connection terminal until both are locked tightly on the inverter.



5.To remove the AC connector, press the bayonet out of the slot with a small screwdriver and pull it out,or unscrew the threaded sleeve,then pull it out.

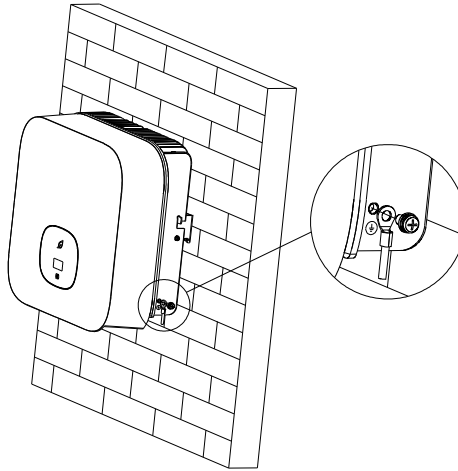


Wire suggestion length

Conductor cross section	Max. cable length		
	MIN 2500 TL-X2	MIN 3000 TL-X2	MIN 3600 TL-X2
4 mm ² 12AWG	48m	40m	33m
5.2 mm ² 10AWG	60m	50m	42m
Conductor cross section	Max. cable length		
	MIN 4200 TL-X2 MIN 4600 TL-X2	MIN 5000 TL-X2	MIN 6000 TL-X2
5.2 mm ² 10AWG	28m	26m	24m

6.3 Connecting the second protective conductor

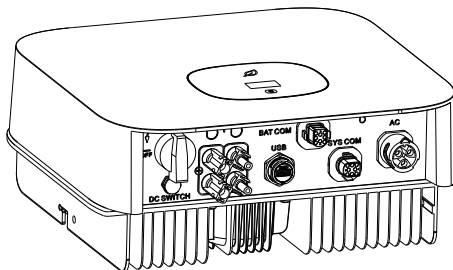
In some installation countries, a second protective conductor is required to prevent a touch current in the event of a malfunction in the original protective conductor. For installation countries falling within the scope of validity of the IEC standard 62109, you must install the protective conductor on the AC terminal with a conductor cross-section of at least 10 mm²Cu. Or install a second protective conductor on the earth terminal with the same cross-section as the original protective conductor on the AC terminal. This prevents touch current if the original protective conductor fails.



6.4 Connecting the PV Array

6.4.1 Conditions for PV Array

The MIN TL-X2 single-phase inverter has 2 independent PV input : PV1 & PV2 Notice that the connectors are in paired (male and female connectors). The connectors for PV arrays and inverters are VP-D4/MC4 connectors;

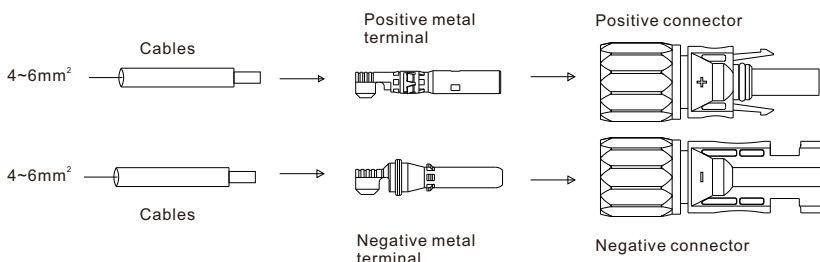


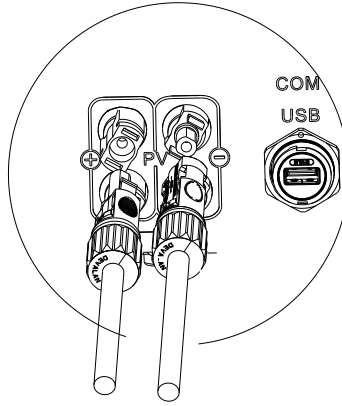
 CAUTION	If the inverter is not equipped with a DC switch but this is mandatory in the country of installation, install an external DC switch. The following limit values at the DC input of the inverter must not be exceeded:			
	Types	Max current PV1	Max current PV2	Max voltage
	2500-3000 TL-X2	16A	16A	500V
	3600-6000 TL-X2	16A	16A	550V
	It is suggesting that connecting eleven PV modules that have an IEC 61730 Class A rating in series as one PV input.			

6.4.2 Connecting the PV Array

 DANGER	Danger to life due to lethal voltages! Before connecting the PV array, ensure that the DC switch and AC breaker are disconnect from the inverter. NEVER connect or disconnect the PV connectors under load. Make sure the maximum open circuit voltage(Voc) of each PV string is less than the maximum input voltage of the inverter. Check the design of the PV plant. The Max. open circuit voltage, which can occur at solar panels temperature of -10°C, must not exceed the Max. input voltage of the inverter.
 WARNING	Improper operation during the wiring process can cause fatal injury to operator or unrecoverable damage to the inverter. Only qualified personnel can perform the wiring work. Please don't connect PV array positive or negative pole to the ground, it could cause serious damages to the inverter. Check the connection cables of the PV modules for correct polarity and make sure that the maximum input voltage of the inverter is not exceeded.

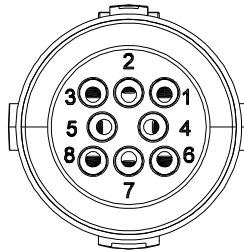
Connection of PV terminal





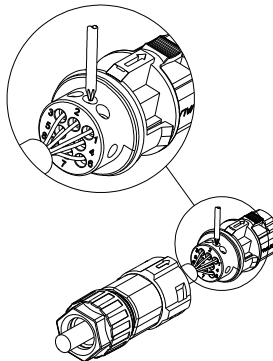
6.5 Connecting signal cable

This series inverter has two 8 Pin signal connectors, one is COM PORT connector, another is SYS COM PORT connector. Signal Cable Ports as follows:

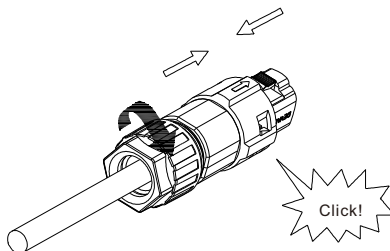


Procedure

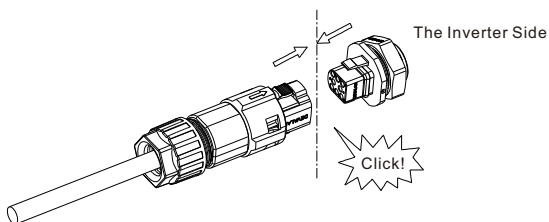
Step 1 Insert the stripped and bared cable through pressure screw, seal ring, threaded sleeve in sequence, insert cables into connection terminal according to number indicates on it and tighten the screws firmly. Please try to pull out the wire to make sure the it's well connected.



Step 2 Push the threaded sleeve into the socket, Tighten up the cap on the terminal.

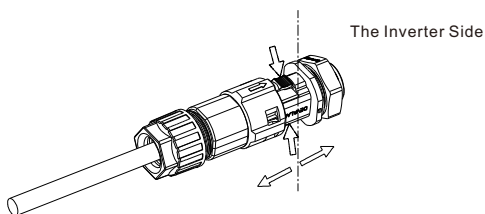


Step 3 Push the threaded sleeve to connection terminal until both are locked tightly on the inverter.

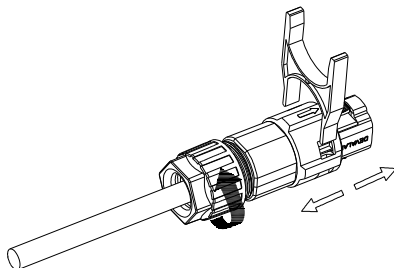


Uninstall signal connector

Step 1 Press the fasteners and pull it out from the inverter.



Step 2 Insert the H type tool and pull it out from the socket.



6.6 Grounding the inverter

The inverter must be connected to the AC grounding conductor of the power distribution grid via the ground terminal (PE) .



WARNING

Because of the transformerless design, the DC positive pole and DC negative pole of PV arrays are not permitted to be grounded.

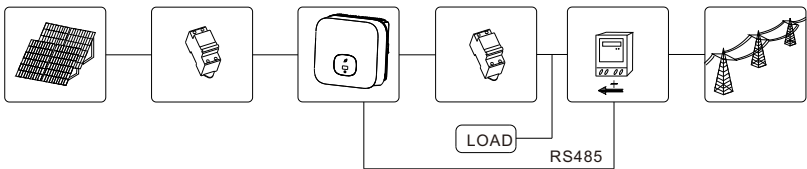
6.7 Active power control with smart meter , ripple control signal receiver



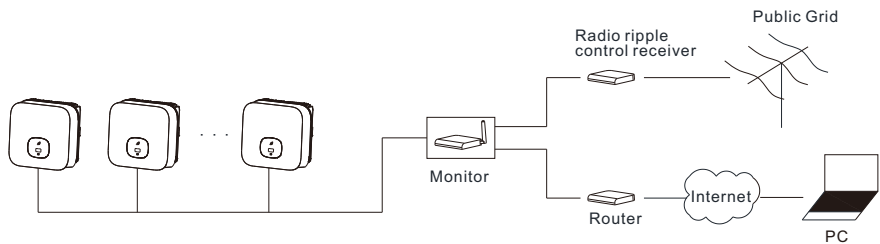
Information

The position of export limitation Meter must between the Inverter & Load and grid.

This series inverter has integrated export limitation functionality. To use this function, you can connect smart meter. The smart meter model is Eastron SDM230-Modbus. The CT Model is TOP 90-S10/SP4(LEM).The primary aperture is 10mm,output cable length is 5m . The arrow on the CT must pointing towards the inverter, System connection block diagram is as follows:



Active power control with a Radio Ripple Control Receiver(RRCR).



6.8 Connecting the COM PORT

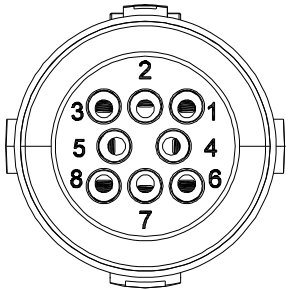
This series inverter has a 8 Pin COM PORT, this port has the function fo demand response modes, for Australian mode, we can use the 8 Pin COM PORT as inverter DRED connection, for European modes, we can use the 8 Pin COM PORT as Power Control Interface(PCI).

6.8.1 Inverter demand response modes-DRMs(Australia only)

This series inverter has the function of demand response modes, We use 8Pin COM PORT as inverter DRED connection.

 Information	DRMS application description ➤ Only applicable to AS/NZS4777.2.
 CAUTION	Damage to the inverter due to moisture and dust penetration ➤ Make sure the cable gland has been tightened firmly. ➤ If the cable gland are not mounted properly, the inverter can be destroyed due to moisture and dust penetration. All the warranty claim will be invalid.

6.8.1.1 8Pin socket pin assignment



Pin	Assignment for inverters capable of both charging and dischargin
1	+12V
2	GND
3	DRM 1/5
4	DRM 2/6
5	DRM 3/7
6	DRM 4/8
7	RefGen
8	Com/DRM0

6.8.1.2 Method of asserting demand response modes

Mode	Socket Asserted by shorting pins		Requirement
DRM 0	7	8	Operate the disconnection device
DRM 1	3	8	NA
DRM 2	4	8	NA
DRM 3	5	8	NA
DRM 4	6	8	NA
DRM 5	3	7	Do not generate power
DRM 6	4	7	Do not generate at more than 50% of rated power
DRM 7	5	7	Do not generate at more than 75% of rated power
DRM 8	6	7	Increase power generation (subject to constraints from other active DRM's)

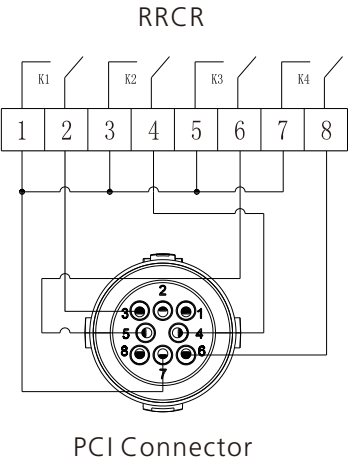
6.8.2 Inverter demand response modes-Power Control Interface(PCI) for EU

This series inverter has the function of demand response modes, We use 8Pin COM PORT as Power Control Interface(PCI) for European models.



WARNING

Excessive voltage can damage the inverter!
External voltage of PCI PORT don't over +5V.



6.8.2.1 The connector pin assignment and function definition

Pin	Description	Connect to RRCR
1	+12V	Not connected
2	GND	
3	Relay contact 1 input	K1 – Relay 1 output
4	Relay contact 2 input	K2 – Relay 2 output
5	Relay contact 3 input	K3 – Relay 3 output
6	Relay contact 4 input	K4 – Relay 4 output
7	GND	Relays common node
8	Not connected	Not connected

6.8.2.2 The inverter is preconfigured to the following RRCR power levels

PCI Connector(SYS COM PORT)				Active power	Cos(φ)
Pin 3	Pin 4	Pin 5	Pin 6		
Short circuit with Pin7				0%	1
	Short circuit with Pin7			30%	1
		Short circuit with Pin7		60%	1
			Short circuit with Pin7	100%	1

Active power control and reactive power control are enabled separately

6.9 Electric arc hazards

6.9.1 Arc-Fault Circuit Interrupter(AFCI)

In accordance with the National Electrical Code R, Article 690.11, the inverter has a system for the recognition of electric arc detection and interruption. An electric arc with a power of 300 W or greater must be interrupted by the AFCI within the time specified by UL 1699B. A tripped AFCI can only be reset manually. You can deactivate the automatic arc fault detection and interruption (AFCI) via a communication product in "Installer" mode if you do not require the function. The 2011 edition of the National Electrical Code R, Section 690.11 stipulates that newly installed PV systems attached to a building must be fitted with a means of detecting and disconnecting serial electric arcs (AFCI) on the PV side.

6.9.2 Danger information



Danger of fire from electric arc
Only test the AFCI for false tripping in the order described below.
Do not deactivate the AFCI permanently.

The inverter has double MPPTs, it is recommended for each MPPT to work independently, do not use parallel wiring at DC side (Parallel wiring can make 2 MPPTs become 1 MPPT, this can improve the efficiency in some cases). If the MPPTs are parallel wired at inverter it may cause the AFCI trigger mistakenly.

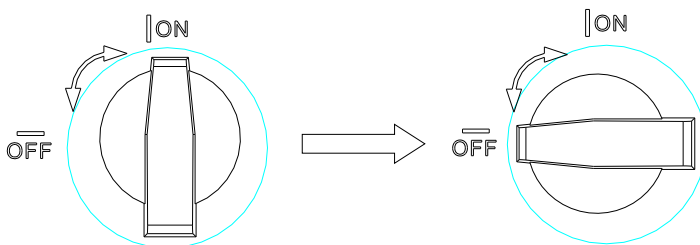
If an "Error 200" message is displayed, the red LED is permanently lit and the buzzer alarms, an electric arc occurred in the PV system. The AFCI has tripped and the inverter is in permanent shutdown.

The inverter has large electrical potential differences between its conductors. Arc flashes can occur through air when high-voltage current flows. Do not work on the product during operation.

6.9.3 Operation step

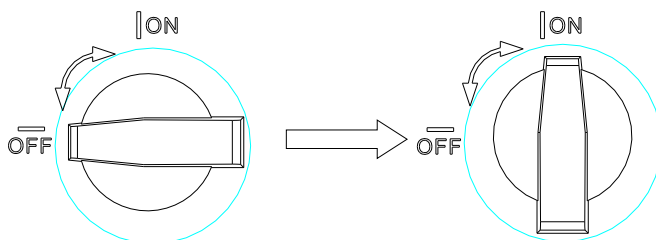
When the inverter error 200, please follow the steps:

Step1: Cut off all power supply connection of the inverter. Turn off the inverter's AC output breaker, Turn the inverter's PV input DC Switch to position "OFF", wait for the display to go out;



Step2: Perform troubleshooting on the system, Check all PV strings for the correct open-circuit voltage;

Step3: After the fault is rectified, restart the inverter. Turn on the the inverter's AC output breaker, turn the inverter's PV input DC Switch to position "ON", Waiting for the system to work properly;



If the AFCI self-test is successful, the inverter will switch into the “nominal” mode and the green LED is permanently lit.

If the AFCI self-test is failed, the following message appears on the display: “Error 425”, please restart the system, repeat step1 to step3.If the AFCI self-test continues to fail,cut off all power supply connection of the inverter,and contact to solve this problem.

Commissioning 7

 DANGER	Do not disconnect the PV connectors under load.
 WARNING	Improper operation during the wiring process can cause fatal injury to operator or unrecoverable damage to the inverter. Only qualified personnel can perform the wiring work.
 CAUTION	Damage to the inverter due to moisture and dust penetration ➤ Make sure the cable gland has been tightened firmly. ➤ If the cable gland are not mounted properly, the inverter can be destroyed due to moisture and dust penetration. All the warranty claim will be invalid.

Requirements:

- ✓ The AC cable is correctly connected.
- ✓ The PV connectors are correctly connected.
- ✓ The country is set correctly.

7.1 Start the inverter

7.1.1 Touch control

Touch	Description
Single touch	Switch display or Number +1
Double touch	Enter or confirmation
Three touch	Previous menu
Hold 5s	Confirm Country/Aera or recover default value

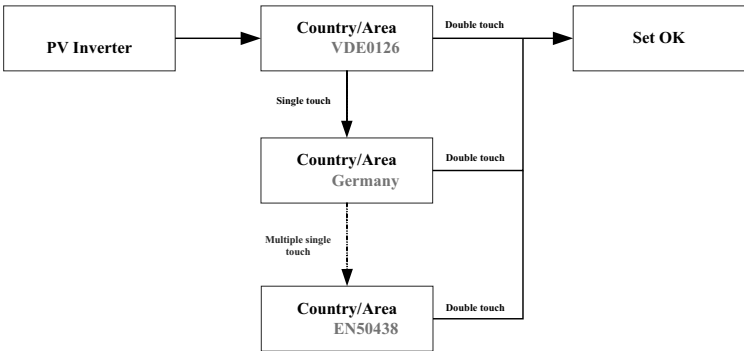
7.1.2 Set Country/Area


Information

Country setting

➤ Before starts up the inverter,we need to select the right Country/Area,if we don't select any Country/Area, the inverter will run under AS/NZS4777.2 as default for Australia,or run under VDE0126-1-1 for other region after 30s.

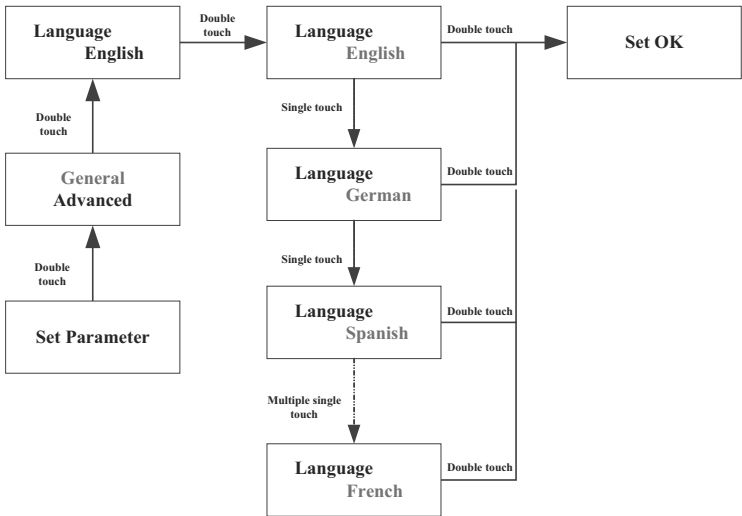
When inverter powered on, OLED will light automatically. Once the PV power is sufficient, OLED displays "PV Inverter", Press the touch key once a second to scroll through the different Country, showing on the screen will constantly change.For example, if you want to choose Germany, press the touch key until the OLED display shows "VDE0126" ,Press the touch key twice in succession, the OLED shows Country/Area setting is complete.



7.2 General setting

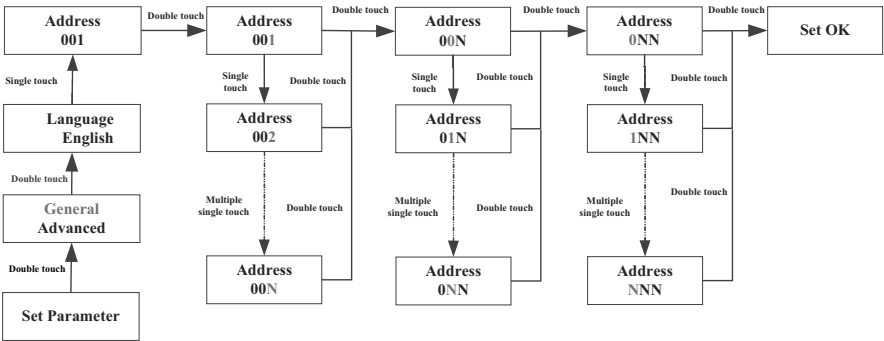
7.2.1 Set inverter display language

This series inverter provides multi languages. Single touch to select different language. Double touch to confirm the setting. Set the language as described below:



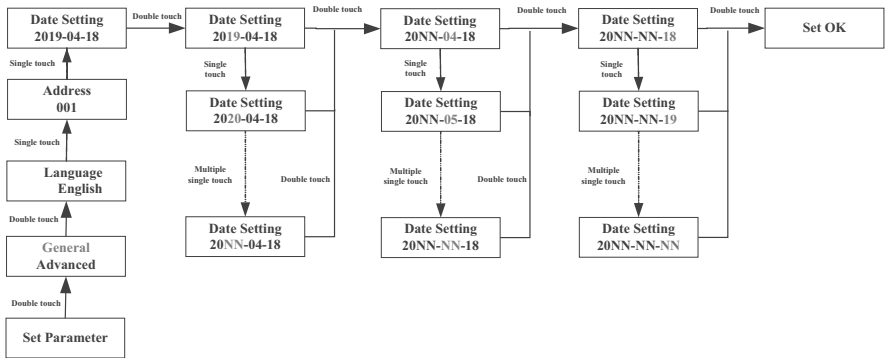
7.2.2 Set inverter COM address

The default COM address is 1. We can change COM address as described below: Single touch to switch display or make the number +1. Double touch to confirm the setting. Set inverter COM address as described below:



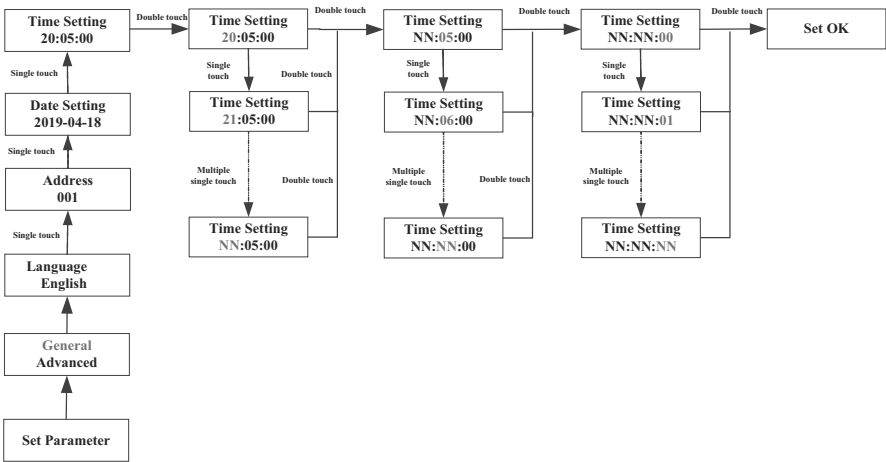
7.2.3 Set inverter date

Single touch make the number up.Double touch to confirm the setting.
Set inverter date as described below:



7.2.4 Set inverter time

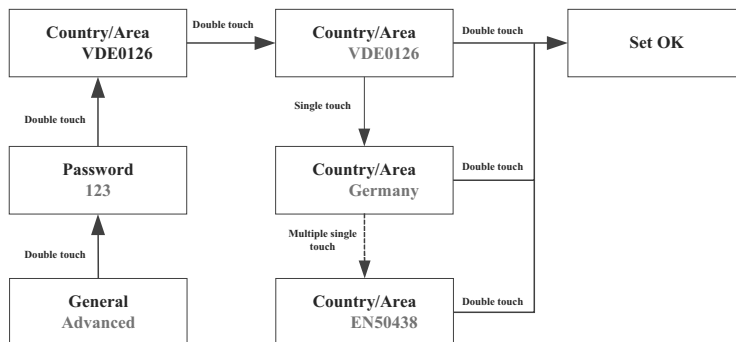
Single touch make the number up.Double touch to confirm the setting.
Set inverter time as described below:



7.3 Advanced setting

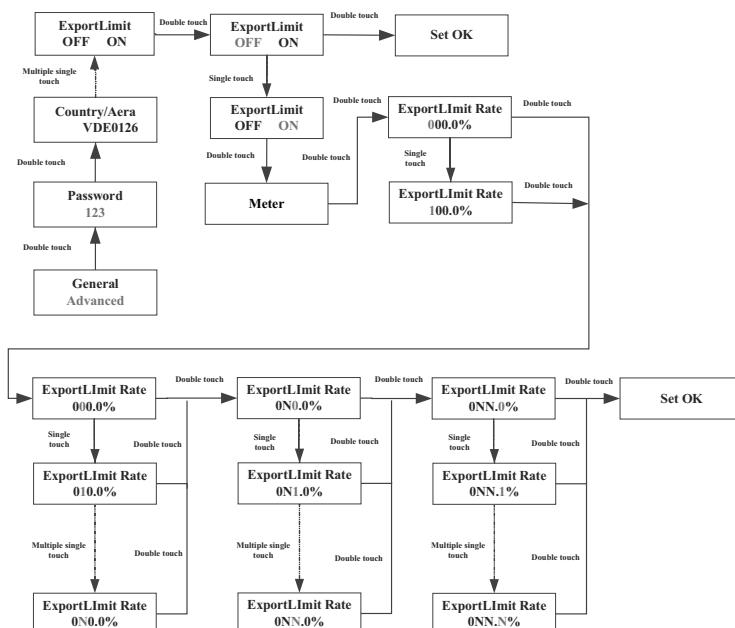
7.3.1 Reset Country/Area

Single touch to switch display or make the number +1. Double touch to confirm the setting. The password of advanced setting is 123.



7.3.2 Export limitation setting

The -X2 series inverters can work in anti-backflow mode through external power meter, the user can set the percentage of power allowed to flow backward through the OLED, Single touch to switch display or make the number +1. Double touch to confirm the setting, as described below:



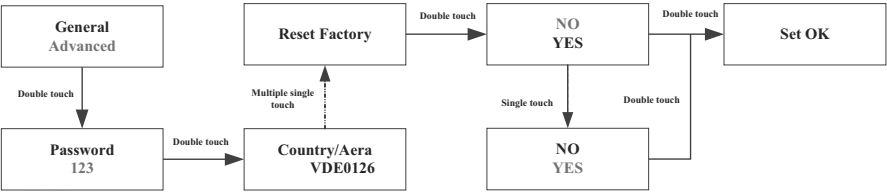
7.3.3 Reset factory



Information

Perform this operation with caution because all configured parameters except the current date,time, and model parameters will be restored to their factory defaults.

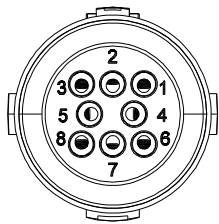
Single touch to switch display or make the number +1.Double touch to confirm the setting.



7.4 Communication interfaces

7.4.1 SYS COM Port

TL-X2 series inverter provides a 8 pin SYS COM Port connector,.The SYS COM Port connector signal distribution and function are shown in the following table:



No.	Definition	Description	No.	Definition	Description
1	/	/	5	AntiReFlux_A	Connect smart meter RS485A signal positive
2	/	/	6	AntiReFlux_B	Connect smart meter RS485B signal negative
3	485A2	Connect Min ShineBus	7	/	/
4	485B2		8	/	/

7.4.2 COM Port

TL-X2 series inverter provides a 8 pin COM Port connector, The COM Port connector signal distribution and function, please refer to section 6.9.

7.4.3 USB-A

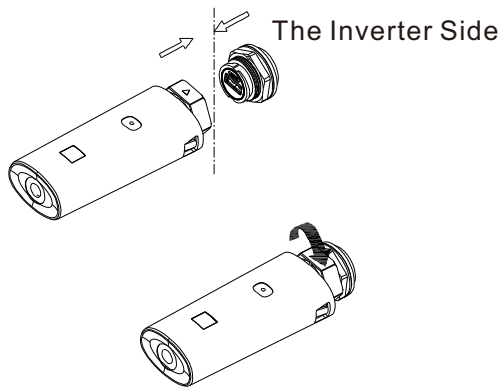
USB-A port is mainly for connecting monitor or firmware update:

Through USB connection,we can connect external optional monitor ,for example :Shine WIFI-X2,Shine 4G-X, Shine LAN-X,ect.

And also you can quickly update the software by U disk.

We can monitor as below:

Make sure the Δ on the front side, then insert the monitor,fasten the screw.



8 Start-Up and shut down the inverter

8.1 Start-Up the inverter

1. Connect the AC breaker of the inverter.
2. Turn on the dc switch, and the inverter will start automatically when the input voltage is higher than 50 V.

8.2 Shut down the Inverter

 DANGER	Do not disconnect the PV connectors under load.
--	---

Shut down the inverter step:

1. Disconnect the line circuit breaker from single-phases grid and prevent it from being reactivated.
2. Turn off the inverter's DC switch.
3. Check the inverter operating status.
4. Waiting until LED, OLED have go out, the inverter is shut down.

9 Maintenance and Cleaning

9.1 Checking Heat Dissipation

If the inverter regularly reduces its output power due to high temperature, please improve the heat dissipation condition. Maybe you need to clean the heat sink.

9.2 Cleaning the Inverter

If the inverter is dirty, turn-off the AC breaker and DC switch, waiting the inverter shut down ,then clean the enclosure lid, the display, and the LEDs using only a wet cloth. Do not use any cleaning agents (e.g. solvents or abrasives).

9.3 Checking the DC Disconnect

Check for externally visible damage and discoloration of the DC Disconnect and the cables at regular intervals.If there is any visible damage to the DC Disconnect, or visible discoloration or damage to the cables, contact the installer.

- Once a year, turn the rotary switch of the DC Disconnect from the On position to the Off position 5 times in succession. This cleans the contacts of the rotary switch and prolongs the electrical endurance of the DC Disconnect.

Trouble shooting 11

Our quality control program assures that every inverter is manufactured to accurate specifications and is thoroughly tested before leaving our factory. If you have difficulty in the operation of your inverter, please read through the following information to correct the problem.

11.1 Error Messages displayed on OLED

An error message will be displayed on the OLED screen when a fault occurs. The faults consist of system fault and inverter fault.

You may be advised to contact _____ in some situation, please provide the following information.

Information concerning the inverter:

- Serial number
- Model number
- Error message on OLED
- Short description of the problem
- Grid voltage
- DC input voltage
- Can you reproduce the failure? If yes, how?
- Has this problem occurred in the past?
- What was the ambient condition when the problem occurred?

Information concerning the PV panels:

- Manufacturer name and model number of the PV panel
- Output power of the panel
- Voc of the panel
- Vmp of the panel
- Imp of the panel
- Number of panels in each string

If it is necessary to replace the unit, please ship it in the original box.

11.2 System fault

System fault (system faults are mainly caused by system instead of inverter, please check the items as instructed below before replacing inverter).

Error message	Description	Suggestion
Residual I High Error: 201	Leakage current too high	1. Restart the invert. 2. If error message still exists, contact .
PV Voltage High Error: 202	The DC input voltage is exceeding the maximum tolerable value.	1. Disconnect the DC switch immediately. 2. Check the voltage of each PV string with multimeter. 3. If the voltage of PV string is lower than 550V, contact .
PV Isolation Low Error: 203	Insulation problem	1. Check if panel enclosure ground properly. 2. Check if inverter ground properly. 3. Check if the DC breaker gets wet. 4. Check the impedance of PV (+) & PV (-) between ground (must be more than 25 kΩ or 550 kΩ(VDE0126)). If the error message is displayed despite the above checking passed, contact .
AC V Outrange Error: 300	Utility grid voltage is out of permissible range.	Utility grid voltage is out of permissible range.
No AC connection Error: 302	No AC connection	1. Check AC wiring. 2. Check the status of AC breaker
PE abnormal Error: 303	Voltage of Neutral and PE above 30V.	1. Check the voltage of Neutral and PE. 2. Check AC wiring. 3. Restart inverter, if error message still exists, contact Manufacturer
AC F Outrange Error: 304	Utility grid frequency out of permissible range.	1. Please switch off DC switch. 2. Check AC wiring, especially neutral and ground wire. 3. Check grid frequency is complied with local grid standard. 4. Restart inverter, if problem still exist, Contact .
Auto Test Failed Error: 407	Auto test didn't pass.	1. Restart inverter, repeat Auto Test, if problem still exist, contact .

11.3 Inverter warning

Warning code	Meanings	Suggestion
Warning 203	PV1 or PV2 Circuit short	1. Check the PV panel polarity. 2. Restart the inverter. If the warning still exist, please contact customer service to replace the POWER board.
Warning 204	Dryconnect function abnormal	1. After shutdown,Check the dry Dryconnect wiring. 2.If the error message still exists, contact manufacturer.
Warning 205	PV1 or PV2 boost broken	1. Restart the inverter. If the warning still exist, please contact customer service to replace the power board.
Warning 207	USB over-current	1. Unplug the U disk or monitor. 2. Re-access U disk or monitor after shutdown. 3. If the error message still exists, contact manufacturer.
Warning 401	Inverter communicates with Meter abnormal	1. Check if the meter is on. 2. Check the inverter and the meter connection is normal .
Warning 404	EEPROM abnormal	1. Restart the inverter. If the warning still exist, please contact customer service to replace the M3 board.
Warning 405	Firmware version is not consistent	1. Uptate the right version firmware

11.4 Inverter fault

Error code	Meanings	Suggestion
Error 402	Output High DCI	1. Restart inverter, if problem still exist, Contact .
Error 404	Bus sample fault	1. Restart inverter, if problem still exist, Contact .
Error 405	Relay fault	1. Restart inverter, if problem still exist, Contact .
Error 408	Over Temperature	1. If the ambient temperature of inverter is lower than 60°C, restart inverter, if error message still exists, contact .
Error 409	Bus over voltage	1. Restart inverter, if problem still exist, Contact .
Error 411	DSP communicates with M3 abnormal	1. Restart inverter, if problem still exist, update the DSP&M3 firmware ; 2. Change DSP board or M3 board, if problem still exist, contact .
Error 414	EEPROM fault.	1. Restart inverter,if problem still exist, contact .
Error 417	The data sampled by the DSP and redundant M3 is not the same.	1. Restart inverter,if problem still exist, contact .
Error 420	GFCI fault.	1. Restart inverter,if problem still exist, contact .

12 Manufacturer Warranty

Please refer to the warranty card.

Decommissioning 13

13.1 Dismantling the Inverter

1. Disconnect the inverter as described in section.
2. Remove all connection cables from the inverter.



CAUTION

Danger of burn injuries due to hot enclosure parts!

Wait 20 minutes before disassembling until the housing has cooled down.

3. Screw off all projecting cable glands.
4. Lift the inverter off the bracket and unscrew the bracket screws.

13.2 Packing the Inverter

If possible, always pack the inverter in its original carton and secure it with tension belts. If it is no longer available, you can also use an equivalent carton. The box must be capable of being closed completely and made to support both the weight and the size of the inverter.

13.3 Storing the Inverter

Store the inverter in a dry place where ambient temperatures are always between -30°C and +60°C.

13.4 Disposing of the Inverter



Do not dispose of faulty inverters or accessories together with household waste. Please accordance with the disposal regulations for electronic waste which apply at the installation site at that time. Ensure that the old unit and, where applicable, any accessories are disposed of in a proper manner.

14 Technical Data

14.1 Specification

Model Specifications	MIN 2500 TL-X2	MIN 3000 TL-X2	MIN 3600 TL-X2	MIN 4200 TL-X2
Input data (PV)				
Max. recommended PV power(for module STC)	3750W	4500W	5400W	6300W
Max. PV voltage	500V		550V	
Start voltage	50V			
Nominal voltage	360V			
MPP voltage range	40V-500V	40V-500V	40V-550V	40V-550V
MPP voltage range at Full Power	90V-450V	100V-450V	120V-500V	140V-500V
No. of MPP trackers	2			
No. of PV strings per MPP trackers	1			
Max. input current per MPP trackers	16A			
Max. short-circuit current per MPP trackers	24A			
PV overvoltage category	Category II			
Output data (AC Grid)				
AC nominal power	2500W	3000W	3600W	4200W
Max. AC apparent power	2500VA	3000VA	3600VA	4200VA
Nominal AC voltage	230V			
AC voltage range	160-300V			
Norminal AC grid frequency	50/60Hz			
AC grid frequency range	45-55Hz/55-65Hz			
Max. output current	11.3A	13.6A	16A	19A
Inrush current	20A			
Max. output fault current	90A			
Max.output overload protection	16A	16A	20A	25A
Backfeed current	0A			
Power factor(@nominal power)	>0.99			
Adjustable power factor	0.8leading... 0.8lagging			
THDi	<3%			

Model Specifications	MIN 2500 TL-X2	MIN 3000 TL-X2	MIN 3600 TL-X2	MIN 4200 TL-X2
AC grid connection type	Single phase(L/N/PE)			
AC overvoltage category	Category III			
Efficiency				
Max. efficiency	98.2 %	98.2 %	98.2 %	98.4 %
Euro-eta	97.1 %	97.1 %	97.2 %	97.2 %
Protection devices				
PV reverse-polarity protection	Integrated			
PV input switch	Integrated			
PV surge protection	Type II			
Insulation resistance monitoring	Integrated			
AC surge protection	Type III			
AC short-circuit protection	Integrated			
Ground fault monitoring	Integrated			
Grid monitoring	Integrated			
Anti-islanding protection	Integrated			
Residual-current monitoring unit	Integrated			
General data				
Dimensions (W / H / D) in mm	375*350*160			
Weight	10.8 kg			
Operating temperature range	-30°C...+60°C			
Noise emission (typical)	30dB(A)			
Altitude	4000m			
Internal consumption at night	<1W			
Topology	Non-isolated			
Cooling	Natural convection			
Protection degree	IP66			
Pollution degree outside the enclosure	3			
Pollution degree inside the enclosure	2			

Model Specifications	MIN 2500 TL-X2	MIN 3000 TL-X2	MIN 3600 TL-X2	MIN 4200 TL-X2
Relative humidity	0~100%			
DC connection	VP-D4/MC4(Optional)			
AC connection	AC connector			
Interfaces				
Display	OLED+LED			
RS485/USB	Integrated			
WIFI/GPRS/4G/LAN/ RF	Optional			
Warranty:5/10 years	Yes/ Optional			

Model Specifications	MIN 4600 TL-X2	MIN 5000 TL-X2	MIN 6000 TL-X2
Input data (PV)			
Max.recommended PV power(for module STC)	6900W	7500W	9000W
Max. PV voltage	550V		
Start voltage	50V		
Nominal voltage	360V		
MPP voltage range	40V-550V	40V-550V	40V-550V
MPP voltage range at Full Power	155V-500V	165V-500V	195V-500V
No. of MPP trackers	2		
No. of PV strings per MPP trackers	1		
Max. input current per MPP trackers	16A		
Max. short-circuit current per MPP trackers	24A		
PV overvoltage category	Category II		
Output data (AC)			
AC nominal power	4600W	5000W	6000W
Max. AC apparent power	4600VA	5000VA	6000VA
Nominal AC voltage	230V		
AC voltage range	160-300V		
Nominal AC grid frequency	50/60Hz		
AC grid frequency range	45-55Hz/55-65Hz		
Max. output current	20.9A	22.7A	27.2A
Inrush current	20A		
Max. output fault current	90A		
Max.output overload protection	25A	32A	32A
Backfeed current	0A		
Power factor(@nominal power)	>0.99		
Adjustable power factor	0.8leading-0.8lagging		
THDi	<3%		
AC grid connection type	Single phase(L/N/PE)		

Model Specifications	MIN 4600 TL-X2	MIN 5000 TL-X2	MIN 6000 TL-X2
AC overvoltage category	Category III		
Efficiency			
Max. efficiency	98.4 %		
Euro-eta	97.5 %		
Protection devices			
PV reverse-polarity protection	Integrated		
PV input switch	Integrated		
PV surge protection	Type II		
Insulation resistance monitoring	Integrated		
AC surge protection	Type III		
AC short-circuit protection	Integrated		
Ground fault monitoring	Integrated		
Grid monitoring	Integrated		
Anti-islanding protection	Integrated		
Residual-current monitoring unit	Integrated		
General data			
Dimensions (W / H / D) in mm	375*350*160		
Weight	10.8 kg		
Operating temperature range	- 30 °C ... +60 °C		
Noise emission (typical)	30 dB(A)		
Altitude	4000m		
Internal consumption at night	<1W		
Topology	Non-isolated		
Cooling	Natural convection		
Protection degree	IP66		
Pollution degree outside the enclosure	3		
Pollution degree inside the enclosure	2		
Relative humidity	0~100%		

Model Specifications	MIN 4600 TL-X2	MIN 5000 TL-X2	MIN 6000 TL-X2
DC connection	VP-D4/MC4(Optional)		
AC connection	AC connector		
Interfaces			
Display	OLED+LED		
RS485/USB	Integrated		
WIFI/GPRS/4G/LAN/ RF	Optional		
Warranty:5/10 years	Yes/ Optional		

* The AC Voltage Range may vary depending on specific country grid standard.
 All specifications are subject to change without notice.

14.2 PV&AC connectors info

PV connectors	VP-D4/ MC4 (opt)
AC connector	EN030-2028-1001 VPAC06EP-3S(SC)5 VPAC06EW-3P(SC)

14.3 Torque

Enclosure lid screws	0.7N.m
AC terminal	0.6N.m
Signal terminal	0.4N.m
M6 soket head cap screws for securing the enclosure at the bracket	2N.m
Additional ground screws	2N.m

14.4 Accessories

In the following table you will find the optional accessories for your product. If required, you can order these from _____ or your dealer.

Name	Brief description
Shine WIFI-X2	WIFI monitor with USB interface
Shine 4G-X	4G monitor with USB interface
Shine RF-X	RF monitor with USB interface
Shine LAN-X	LAN monitor with USB interface
RS485 Meter	External energy meter for inverter

Shipped to a _____ service centre for repair, or repaired on-site, or exchanged for a replacement device of equivalent value according to model and age.
The warranty shall not cover transportation costs in connection with the return of defective modules . The cost of the installation or reinstallation of the modules shall also be expressly exclude as are all other related logistical and process costs incurred by all parties in relation to this warranty claim.

Compliance Certificates 15

Certificates

With the appropriate settings, the unit will comply with the requirements specified in the following standards and directives (dated: May./2021):

Model	Certificates
MIN 2500-6000TL-X2	CE , IEC 62109, IEC62040,G98,G99,TUV, CEI0-21, EN50438, VDE0126,VDE-AR-N4105,IEC62116,IEC61727

Contact 16

If you have technical problems about our products, contact the [ServiceLine](#).
We need the following information in order to provide you with the necessary assistance:

- Inverter type
- Serial number of the inverter
- Event number or display message of the inverter
- Type and number of PV modules connected
- Optional equipment

T
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